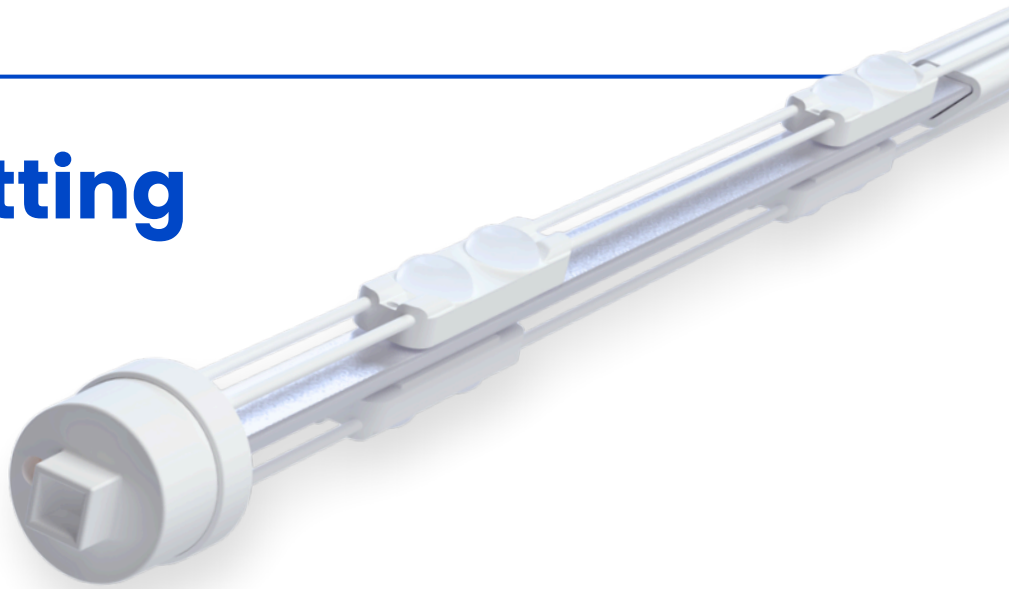




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Extrusion Cutting and Joining Guidelines



ORIGINAL LENGTH OF EXTRUSION:

Extrusions	Inches	Centimeters
96" Extrusion	93 5/16	237

LENGTH ADDED TO STICK WHEN PARTS INSTALLED:

Parts	Inches	Centimeters
Rotatable End Cap	1 1/8	2.9
Joiner	1 1/16	0.2

NOTES:

- Trim the 8 ft extrusion for nominal length of 8 ft or shorter than 8 ft
- Use a joiner to connect the trimmed 8 ft and the full 8 ft extrusions together for nominal length greater than 8 ft
- **File the edge** after trimming the extrusions



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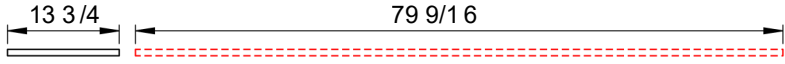
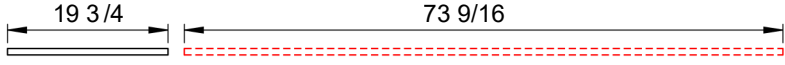
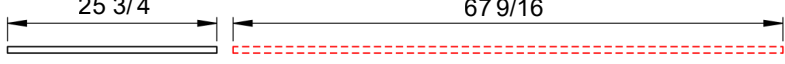
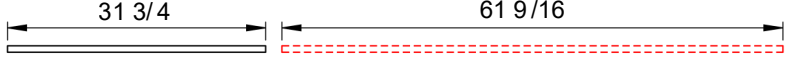
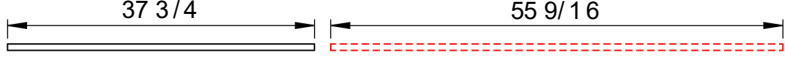
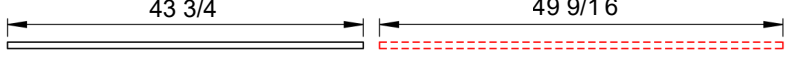
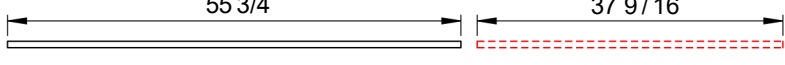
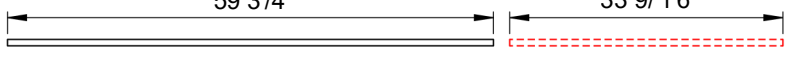
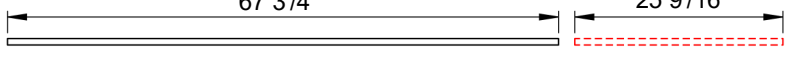
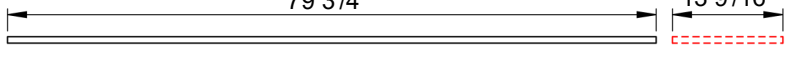
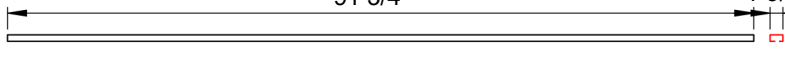
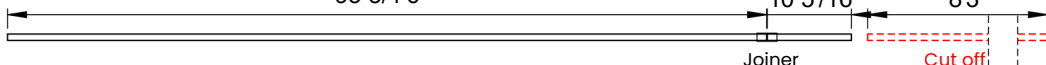
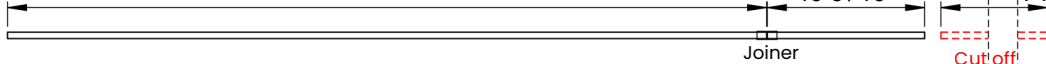
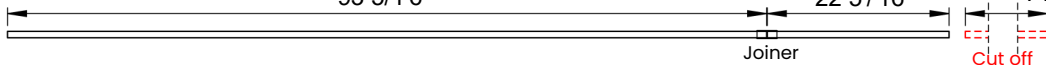
CUTTING AND JOINING CHART:

Nominal Length		Cutting / Joining Instructions		Trimming		Required Total Extrusion Length		Total Length + Adapters and Joiner (if any)	
Inch		Action		Inch	cm	Inch	cm	Inch	cm
18		Trim 8 ft extrusion		79 9/16	202.1	13 3/4	34.9	16	40.7
24		Trim 8 ft extrusion		73 9/16	186.9	19 3/4	50.1	22	55.9
30		Trim 8 ft extrusion		67 9/16	171.7	25 3/4	65.4	28	71.1
36		Trim 8 ft extrusion		61 9/16	156.4	31 3/4	80.6	34	86.4
42		Trim 8 ft extrusion		55 9/16	141.2	37 3/4	95.8	40	101.6
48		Trim 8 ft extrusion		49 9/16	125.9	43 3/4	111.1	46	116.9
60		Trim 8 ft extrusion		37 9/16	95.5	55 3/4	141.6	58	147.3
64		Trim 8 ft extrusion		33 9/16	85.3	59 3/4	151.7	62	157.5
72		Trim 8 ft extrusion		25 9/16	65	67 3/4	172	70	177.8
84		Trim 8 ft extrusion		13 9/16	34.5	79 3/4	202.5	82	208.3
96		Trim 8 ft extrusion		1 9/16	4	91 3/4	233	94	238.8
108		Trim 8 ft extrusion and join a full 8 ft extrusion		83	210.7	106 5/8	263.3	106	269.3
117		Trim 8 ft extrusion and join a full 8 ft extrusion		74	187.9	112 5/8	286.1	115	292.1
120		Trim 8 ft extrusion and join a full 8 ft extrusion		71	180.3	115 5/8	293.8	118	299.7



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Inch	Cutting Length (IN)
18	 Cut off
24	 Cut off
30	 Cut off
36	 Cut off
42	 Cut off
48	 Cut off
60	 Cut off
64	 Cut off
72	 Cut off
84	 Cut off
96	 Cut off
108	 Joiner Cut off
117	 Joiner Cut off
120	 Joiner Cut off